



TECHNICAL DATA SHEET

OVERALL/GLAMOUR 4:1 CLEAR
IMP 7500

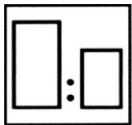
Description

Overall/Glamour 4:1 Acrylic Urethane Clear is specifically designed for fast dry, high gloss and easy buffing. IMP 7500 is a high performance medium solids urethane clear. This clear combines excellent leveling and gloss retention with enough hardness to buff easily within 10 hours. Four activator / four reducer combinations to allow application in all temperatures. .



Use suitable respiratory protection

Fresh air supply respirator recommended



4 Overall/Glamour 4:1 Clear
1 Activator

Activators: Fast (IMP 7565), Medium (IMP 7575),
Slow (IMP 7585) or Ex-Slow (IMP 7595)



HVLP Gravity 1.3 - 1.4 mm

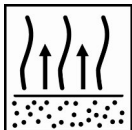
Application pressure:

10 PSI at the air cap

Check gun manufacturer specification

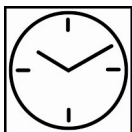


2 Wet Coats



Between coats:

10 - 15 Minutes



10-15 Minutes (Dust Free - depending on temperature and activator selection)

12-15 Minutes (Tack Free - depending on activator speed)

10-12 Hours (Air Dry @ 70°F)

40 Minutes (Baked @140°F)

Recommended: 2 mm DFT for UV Protection

Read complete TDS for detailed product information

MANUFACTURED FOR / FABRICADO PARA:

IMPACT - Refinishers Distributor's Alliance, Inc P.O. Box 10431 Jackson, TN 38308 Phone: (731) 394-9366 www.rda-impact.com



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**OVERALL/GLAMOUR 4:1 CLEAR
IMP 7500**

Description

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FEATURES:

- ☺ Excellent Gloss Retention and D.O.I
- ☺ Excellent Leveling Properties
- ☺ Easy to Buff
- ☺ Competitive Pricing

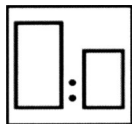
Product and additives

- Product:** - Overall/Glamour 4:1 (IMP7500)
- Activators:** - Fast (IMP7565), Medium (IMP7575), Slow (IMP7585), Ex-Slow (IMP7595)
- Optional:** **10% Reducer**

Suitable Substrates

- Acrylic or polyester basecoats
- Waterborne basecoat systems
- Activated polyurethane enamel (must be cured at least 8 hours)
- Activated acrylic urethane enamel (must be cured at least 8 hours)
- Existing finishes that have been sanded and degreased. In the case of spot repairs and blending.

Mixing Instructions



- 4 - Overall/Glamour 4:1 (IMP7500)
- 1 - Fast (IMP7565), Medium (IMP7575), Slow (IMP7585), Ex-Slow (IMP7595)

Optional: 10% Reducer

Technical Data

Color	Clear
Pot Life:	1 hours @ 70 F
Mix Ratio:	4:1
Recommended Film Build:	2 mm DFT for UV Protection)
V.O.C w / Fast Activator	3.50 lb/gal 252 g/liter

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IMP 7500

Spray gun and pressure

	Fluid Tip	Spraying Pressure
HVLP	1.3mm -1.4mm	10 psi @ air cap

Application Instructions

1. Apply basecoat color per recommended procedures Note: Allow polyurethane and acrylic enamel basecoat to dry at least 8 hours before applying clear.
2. Mix Overall/Glamour 4:1 Clear with appropriate activator per above instructions and shop conditions.
3. Apply 2 wet coats
4. Allow 10-15 minutes flash between coats.
5. Dry times: Dust Free 10-15 minutes depending on temperature and activator selection. Tack Free 12-15 minutes depending on activator speed. Buff Time 10-12 hours air dry @ 70 F Force Dry 15-20 minute flash; bake 40 minutes at 140
6. Pot Life: 1 hours @ 70 F

Flash times

Flash Time between coats: 10-15 minutes

Buffability

Overall/Glamour 4:1 Clear can be wet sanded and buffed within 8-12 hours when kept at 70 F. It is very easy to buff however, it is designed to gain hardness after 72 hours and will become more difficult to buff.

Cleaning of equipment

Use good quality lacquer thinner or urethane reducer to thoroughly clean all equipment.
Do not leave activated clear in gun longer than 3 hours.

VOC / Regulatory information

Notice: Do not handle until the Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Safety Data Sheets for all chemicals with which they come in contact. The manufacturer recommends the use of an air- supplied respirator when exposed to vapors or spray mist.

HEALTH & SAFETY

See Safety Data Sheet and labels for additional safety information and handling instructions.

- The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels and SDSs of all component, since the mixture will have the hazards of all its parts.
- Improper handling and use, for example, poor spray technique, inadequate engineering controls, and or lack of Personal Protective Equipment (PPE), may result in hazardous conditions or injury.
- Follow spray equipment manufacturer's instructions to prevent personal injury or fire.
- Provide adequate ventilation for health and fire hazard control.
- Follow company, product SDS and respirator manufacturer's recommendations for selection and proper use of respiratory protection. Be sure employees are adequately trained on the safe use of respirators per company and regulatory requirements.
- Wear appropriate PPE such as eye and skin protection. In the event of injury, see first aid procedures on SDS.
- Always observe all applicable precautions and follow good safety and hygiene practice.

Revision Date: June 3rd 2020

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