



**IMP4850/4851/4852 2K Urethane Non-Sanding Sealer  
IMP4855 2K Urethane Non-Sanding Sealer Activator**

**PRODUCT DESCRIPTION:**

2K Urethane Non-Sanding Sealer with excellent solvent resistance and color holdout. This products can be used as a non-sanding single coat sealer to cover body repairs and existing finishes to create one uniform surface for topcoats. At 2.8 lbs. per gallon V.O.C., this sealer is compliant in all markets.

**FEATURES:**

1. Excellent color holdout.
2. Fast drying.
3. Compatible with all finishes.
4. Easy mixing ratio, 4:1.
5. Tintable with tint bases (5% by weight)
6. V.O.C. compliant in all markets

**APPLICATION:**

1. Wash panels with mild detergent and water.
2. Clean area with IMP3801 or IMP3802
3. Sand panels as needed.
4. Re-clean with IMP3801 or IMP3802
5. Apply one to two coats over entire panel to be refinished
6. Recommended gun setup: HVLP with 1.3-1.4mm tip @ 10 psi
7. Allow 30-40 minutes before topcoating.

**DRY TIMES @ 72°:**

1. Flash Time: 10-15 minutes.
2. To Sand: 2-3 hours.
3. To Topcoat: 30-40 minutes

**RECOAT TIME:**

1. Product can be topcoated after 30-40 minutes air dry at 72°F
2. This sealer should be scuffed if allowed to sit for more than 8 hours before topcoating.

**TINTING:**

1. Can be tinted with tint bases at no more than 5% by weight.

**MIXING INSTRUCTIONS:**

	<b>Products</b>	<b>MIX RATIO</b>
SEALER	IMP4850/4851/4852	4 Parts
ACTIVATOR	IMP4855	1 Part

**CLEANING:**

Clean equipment with lacquer thinner or urethane grade reducer.

**TECHNICAL DATA:**

Color	L.Gray/Black/White
Pot Life	2 hours
Mix Ratio	4:1
Weight Solids	46%
Approx. Coverage @ 1 mil DFT	525.5 sq. ft
V.O.C. with exempt solvents	3.2 lbs. per gal.
V.O.C. RTS (ready to spray)	2.8 lbs. per gal.