

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

1 Identification

- **Product identifier** EPOXY ACTIVATOR
- **Trade name:** 6700 Epoxy Activator
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Southern Polyurethanes, Inc.
P.O. Box 1300
BLAIRSVILLE, GA 30514
USA
bkives@windstream.net
- **Information department:**
Product safety department.
706-781-2220 Normal business hours.
Barry@kives.net
- **Emergency telephone number:**
24 HOUR EMERGENCY CALL- CHEMTREC @ 1-800-424-9300 USA
INTERNATIONAL CALL (703) 527-3887

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.

STOT RE 2 H373 May cause damage to the hearing organs through prolonged or repeated exposure.



GHS07

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02



GHS07



GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**

4-methylpentan-2-one

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 1)

acetone

ethylbenzene

propan-2-ol

· **Hazard statements**

*Highly flammable liquid and vapor.**Causes serious eye irritation.**May cause an allergic skin reaction.**Suspected of causing cancer.**May cause drowsiness or dizziness.**May cause damage to the hearing organs through prolonged or repeated exposure.*

· **Precautionary statements**

*Keep away from heat/sparks/open flames/hot surfaces. No smoking.**Use explosion-proof electrical/ventilating/lighting/equipment.**Do not breathe dust/fume/gas/mist/vapors/spray.**Wear protective gloves / eye protection / face protection.**Ground/bond container and receiving equipment.**Use only non-sparking tools.**Take precautionary measures against static discharge.**Wash thoroughly after handling.**Use only outdoors or in a well-ventilated area.**Contaminated work clothing must not be allowed out of the workplace.**Obtain special instructions before use.**Do not handle until all safety precautions have been read and understood.**If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.**If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.**Continue rinsing.**Specific treatment (see on this label).**IF INHALED: Remove person to fresh air and keep comfortable for breathing.**Call a POISON CENTER/doctor if you feel unwell.**Wash contaminated clothing before reuse.**IF exposed or concerned: Get medical advice/attention.**If skin irritation or rash occurs: Get medical advice/attention.**If eye irritation persists: Get medical advice/attention.**Get medical advice/attention if you feel unwell.**In case of fire: Use for extinction: CO₂, powder or water spray.**Store locked up.**Store in a well-ventilated place. Keep container tightly closed.**Store in a well-ventilated place. Keep cool.**Dispose of contents/container in accordance with local/regional/national/international regulations.*

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 3

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = *1

Fire = 3

Reactivity = 0

(Contd. on page 3)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 2)

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

540-88-5	tert-butyl acetate	31.0%
	Polyaminoamide Resin	21.0%
67-64-1	acetone	20.0%
67-63-0	propan-2-ol	12.0%
1330-20-7	xylene	6.6%
108-10-1	4-methylpentan-2-one	5.0%
108-65-6	2-methoxy-1-methylethyl acetate	2.0%
100-41-4	ethylbenzene	1.5%
112-24-3	3,6-diazaoctanethylenediamin	0.9%

4 First-aid measures

- **Description of first aid measures**
- **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.

(Contd. on page 4)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 3)

- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

540-88-5 tert-butyl acetate

PEL	Long-term value: 950 mg/m ³ , 200 ppm
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(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 4)

REL	Long-term value: 950 mg/m ³ , 200 ppm
TLV	Short-term value: 712 mg/m ³ , 150 ppm Long-term value: 238 mg/m ³ , 50 ppm
67-64-1 acetone	
PEL	Long-term value: 2400 mg/m ³ , 1000 ppm
REL	Long-term value: 590 mg/m ³ , 250 ppm
TLV	Short-term value: 1187 mg/m ³ , 500 ppm Long-term value: 594 mg/m ³ , 250 ppm BEI
67-63-0 propan-2-ol	
PEL	Long-term value: 980 mg/m ³ , 400 ppm
REL	Short-term value: 1225 mg/m ³ , 500 ppm Long-term value: 980 mg/m ³ , 400 ppm
TLV	Short-term value: 984 mg/m ³ , 400 ppm Long-term value: 492 mg/m ³ , 200 ppm BEI
1330-20-7 xylene	
PEL	Long-term value: 435 mg/m ³ , 100 ppm
REL	Short-term value: 655 mg/m ³ , 150 ppm Long-term value: 435 mg/m ³ , 100 ppm
TLV	Short-term value: 651 mg/m ³ , 150 ppm Long-term value: 434 mg/m ³ , 100 ppm BEI
108-10-1 4-methylpentan-2-one	
PEL	Long-term value: 410 mg/m ³ , 100 ppm
REL	Short-term value: 300 mg/m ³ , 75 ppm Long-term value: 205 mg/m ³ , 50 ppm
TLV	Short-term value: 307 mg/m ³ , 75 ppm Long-term value: 82 mg/m ³ , 20 ppm BEI
108-65-6 2-methoxy-1-methylethyl acetate	
WEEL	Long-term value: 50 ppm
100-41-4 ethylbenzene	
PEL	Long-term value: 435 mg/m ³ , 100 ppm
REL	Short-term value: 545 mg/m ³ , 125 ppm Long-term value: 435 mg/m ³ , 100 ppm
TLV	Long-term value: 87 mg/m ³ , 20 ppm BEI
112-24-3 3,6-diazaoctanethylenediamin	
WEEL	Long-term value: 6 mg/m ³ , 1 ppm Skin

(Contd. on page 6)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 5)

Ingredients with biological limit values:	
67-64-1 acetone	
BEI	50 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
67-63-0 propan-2-ol	
BEI	40 mg/L Medium: urine Time: end of shift at end of workweek Parameter: Acetone (background, nonspecific)
1330-20-7 xylene	
BEI	1.5 g/g creatinine Medium: urine Time: end of shift Parameter: Methylhippuric acids
108-10-1 4-methylpentan-2-one	
BEI	1 mg/L Medium: urine Time: end of shift Parameter: MIBK
100-41-4 ethylbenzene	
BEI	0.7 g/g creatinine Medium: urine Time: end of shift at end of workweek Parameter: Sum of mandelic acid and phenylglyoxylic acid (nonspecific, semi-quantitative)
-	Medium: end-exhaled air Time: not critical Parameter: Ethyl benzene (semi-quantitative)

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Store protective clothing separately.
- Avoid contact with the eyes.
- Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

(Contd. on page 7)

US

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 6)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	Amber colored
Odor:	Characteristic
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	55 °C (131 °F)

· **Flash point:** -17 °C (1 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 425 °C (797 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	1.0 Vol %
Upper:	13.0 Vol %

· **Vapor pressure at 20 °C (68 °F):** 233 hPa (175 mm Hg)

· **Density at 20 °C (68 °F):** 0.83698 g/cm³ (6.985 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 7)

· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	78.1 %
VOC content:	27.1 %
	226.8 g/l / 1.89 lb/gl
· Solids content:	21.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:		
ATE (Acute Toxicity Estimates)		
Oral	LD50	22897 mg/kg (rat)
Dermal	LD50	30303 mg/kg (rabbit)
Inhalative	LC50/4 h	55.7 mg/l

1330-20-7 xylene		
Oral	LD50	4300 mg/kg (rat)
Dermal	LD50	2000 mg/kg (rabbit)
Inhalative	LC50/4 h	11 mg/l (ATE)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

(Contd. on page 9)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 8)

· **Carcinogenic categories**· **IARC (International Agency for Research on Cancer)**

67-63-0	propan-2-ol	3
1330-20-7	xylene	3
108-10-1	4-methylpentan-2-one	2B
100-41-4	ethylbenzene	2B

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**· **Aquatic toxicity:** No further relevant information available.· **Persistence and degradability** No further relevant information available.· **Behavior in environmental systems:**· **Bioaccumulative potential** No further relevant information available.· **Mobility in soil** No further relevant information available.· **Additional ecological information:**· **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

· **Results of PBT and vPvB assessment**· **PBT:** Not applicable.· **vPvB:** Not applicable.· **Other adverse effects** No further relevant information available.

13 Disposal considerations

· **Waste treatment methods**· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**· **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**· **DOT, ADR, IMDG, IATA**

UN1993

· **UN proper shipping name**· **DOT**

Flammable liquids, n.o.s. (Acetone, Butyl acetates)

· **ADR**

1993 Flammable liquids, n.o.s. (Acetone, Butyl acetates)

· **IMDG, IATA**

FLAMMABLE LIQUID, N.O.S. (ACETONE, BUTYL ACETATES)

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 9)

· **Transport hazard class(es)**· **DOT**

· **Class** 3 Flammable liquids
 · **Label** 3

· **ADR, IMDG, IATA**

· **Class** 3 Flammable liquids
 · **Label** 3

· **Packing group**· **DOT, ADR, IMDG, IATA** II· **Environmental hazards:**· **Marine pollutant:** No· **Special precautions for user** Warning: Flammable liquids· **Danger code (Kemler):** 33· **EMS Number:** F-E,S-E· **Stowage Category** B

· **Transport in bulk according to Annex II of
 MARPOL 73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**· **DOT**

· **Quantity limitations** On passenger aircraft/rail: 5 L
 On cargo aircraft only: 60 L

· **ADR**

· **Excepted quantities (EQ)** Code: E2
 Maximum net quantity per inner packaging: 30 ml
 Maximum net quantity per outer packaging: 500 ml

· **IMDG**

· **Limited quantities (LQ)** 1L
 · **Excepted quantities (EQ)** Code: E2
 Maximum net quantity per inner packaging: 30 ml
 Maximum net quantity per outer packaging: 500 ml

· **UN "Model Regulation":** UN 1993 FLAMMABLE LIQUIDS, N.O.S. (ACETONE, BUTYL ACETATES), 3, II

US

(Contd. on page 11)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 10)

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

67-63-0	propan-2-ol
1330-20-7	xylene
108-10-1	4-methylpentan-2-one
100-41-4	ethylbenzene

· TSCA (Toxic Substances Control Act):

540-88-5	tert-butyl acetate
67-64-1	acetone
67-63-0	propan-2-ol
1330-20-7	xylene
108-10-1	4-methylpentan-2-one
108-65-6	2-methoxy-1-methylethyl acetate
100-41-4	ethylbenzene
112-24-3	3,6-diazaoctanethylenediamin

· Proposition 65

· Chemicals known to cause cancer:

108-10-1	4-methylpentan-2-one
100-41-4	ethylbenzene

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

108-10-1	4-methylpentan-2-one
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· Carcinogenic categories

· EPA (Environmental Protection Agency)

67-64-1	acetone	I
1330-20-7	xylene	I
108-10-1	4-methylpentan-2-one	I
100-41-4	ethylbenzene	D

· TLV (Threshold Limit Value established by ACGIH)

67-64-1	acetone	A4
67-63-0	propan-2-ol	A4
1330-20-7	xylene	A4
100-41-4	ethylbenzene	A3

(Contd. on page 12)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 11)

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02

GHS07

GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

4-methylpentan-2-one

acetone

ethylbenzene

propan-2-ol

· **Hazard statements**

Highly flammable liquid and vapor.

Causes serious eye irritation.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause drowsiness or dizziness.

May cause damage to the hearing organs through prolonged or repeated exposure.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. No smoking.

Use explosion-proof electrical/ventilating/lighting/equipment.

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves / eye protection / face protection.

Ground/bond container and receiving equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER/doctor if you feel unwell.

Wash contaminated clothing before reuse.

IF exposed or concerned: Get medical advice/attention.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Get medical advice/attention if you feel unwell.

In case of fire: Use for extinction: CO₂, powder or water spray.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

(Contd. on page 13)

Safety Data Sheet

acc. to OSHA HCS

Printing date 05/26/2016

Reviewed on 07/25/2013

Trade name: 6700 Epoxy Activator

(Contd. of page 12)

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Product safety department.

· **Contact:** Mr. Barry Kives

· **Date of preparation / last revision** 05/26/2016 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

Carc. 2: Carcinogenicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2